

Technical Data Sheet

# Schulamid 6 MV 14 FR

Polyamide 6  
LyondellBasell Industries  
Engineering Plastics

**Product Description**

Medium viscosity flame-retardant Polyamide 6 grade; halogen- and phosphorus-free

**General**

Features	• Flame Retardant	• Halogen Free	• Medium Viscosity
UL File Number	• E86615		
Processing Method	• Injection Molding		
Resin ID (ISO 1043)	• PA 6 FR(30)		

**Physical**

	Dry	Conditioned	Unit	Test Method
Density	1.17	--	g/cm <sup>3</sup>	ISO 1183/A
Viscosity Number	145	--	cm <sup>3</sup> /g	ISO 307

**Mechanical**

	Dry	Conditioned	Unit	Test Method
Tensile Modulus	493000 (3400)	160000 (1100)	psi (MPa)	ISO 527-1/1A/1
Tensile Stress (Yield)	11600 (80.0)	5510 (38.0)	psi (MPa)	ISO 527-2/1A/50
Tensile Strain (Yield)	3.0	28	%	ISO 527-2/1A/50

**Impact**

	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-22°f (-30°c)	2.9 (6.0)	--	ft·lb/in <sup>2</sup> (kJ/m <sup>2</sup> )	
73°f (23°c)	3.8 (8.0)	6.2 (13)	ft·lb/in <sup>2</sup> (kJ/m <sup>2</sup> )	
Charpy Unnotched Impact Strength				ISO 179/1eU
-22°f (-30°c)	No Break	No Break		
73°f (23°c)	No Break	No Break		

**Thermal**

	Dry	Conditioned	Unit	Test Method
Deflection Temperature Under Load				
66 Psi (0.45 Mpa), Unannealed	428 (220)	--	°F (°C)	ISO 75-2/Bf
264 Psi (1.8 Mpa), Unannealed	176 (80.0)	--	°F (°C)	ISO 75-2/Af
Vicat Softening Temperature				
--	401 (205)	--	°F (°C)	ISO 306/B50
--	428 (220)	--	°F (°C)	ISO 306/A50
Ball Pressure Test (392°f (200°c))	Pass	--		IEC 60695-10-2

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RTI Elec				
0.030 In (0.75 Mm)	266 (130)	--	°F (°C)	UL 746B
0.06 In (1.5 Mm)	266 (130)	--	°F (°C)	
0.12 In (3.0 Mm)	266 (130)	--	°F (°C)	
RTI Imp				
0.030 In (0.75 Mm)	176 (80.0)	--	°F (°C)	UL 746B
0.06 In (1.5 Mm)	185 (85.0)	--	°F (°C)	
0.12 In (3.0 Mm)	185 (85.0)	--	°F (°C)	
RTI Str				
0.030 In (0.75 Mm)	221 (105)	--	°F (°C)	UL 746B
0.06 In (1.5 Mm)	239 (115)	--	°F (°C)	
0.12 In (3.0 Mm)	311 (155)	--	°F (°C)	
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	> 1.0E+15	> 1.0E+12	ohms	IEC 60093
Volume Resistivity	> 1.0E+13	> 1.0E+10	ohms·m	IEC 62631-3-1
Comparative Tracking Index	600	--	V	IEC 60112
High Amp Arc Ignition (HAI)				
0.030 In (0.75 Mm)	PLC 0	--		UL 746A
0.06 In (1.5 Mm)	PLC 0	--		
0.12 In (3.0 Mm)	PLC 0	--		
Hot-wire Ignition (HWI)				
0.030 In (0.75 Mm)	PLC 3	--		UL 746A
0.06 In (1.5 Mm)	PLC 3	--		
0.12 In (3.0 Mm)	PLC 2	--		
Flammability	Dry	Conditioned	Unit	Test Method
Burning Rate				
0.0295 In (0.750 Mm), Self-extinguishing	0.0	--	in/min (mm/min)	ISO 3795
0.0591 In (1.50 Mm), Self-extinguishing	0.0	--	in/min (mm/min)	
0.118 In (3.00 Mm), Self-extinguishing	0.0	--	in/min (mm/min)	



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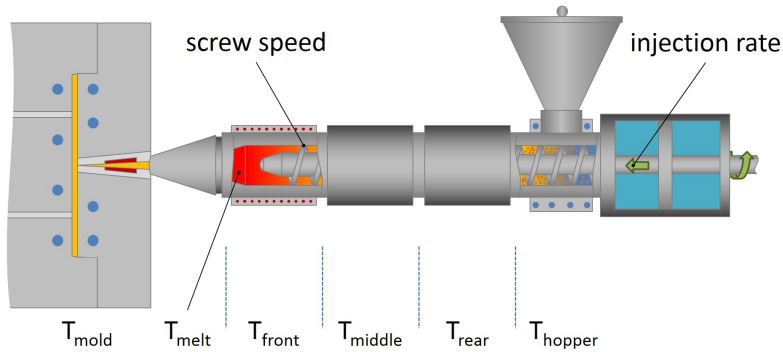
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Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating				UL 94 IEC 60695-11-10, -20
0.030 In (0.75 Mm)	V-0	--		
0.06 In (1.5 Mm)	V-0	--		
0.12 In (3.0 Mm)	V-0	--		
Glow Wire Flammability Index				IEC 60695-2-12
0.030 In (0.75 Mm)	1760 (960)	--	°F (°C)	
0.06 In (1.5 Mm)	1760 (960)	--	°F (°C)	
0.12 In (3.0 Mm)	1760 (960)	--	°F (°C)	
Glow Wire Ignition Temperature				IEC 60695-2-13
0.030 In (0.75 Mm)	1290 (700)	--	°F (°C)	
0.06 In (1.5 Mm)	1290 (700)	--	°F (°C)	
0.12 In (3.0 Mm)	1290 (700)	--	°F (°C)	
Oxygen Index	31	--	%	ISO 4589-2

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Injection	Dry (English)	Dry (SI)
Drying Temperature	176 °F	80 °C
Drying Time	4.0 to 6.0 hr	4.0 to 6.0 hr
Suggested Max Moisture	0.04 to 0.10 %	0.04 to 0.10 %
Processing (Melt) Temp	464 to 500 °F	240 to 260 °C
Mold Temperature	140 to 194 °F	60 to 90 °C
Injection Rate	Slow-Moderate	Slow-Moderate
Back Pressure	290 to 1160 psi	2.00 to 8.00 MPa
Screw Speed	< 591 in/min	< 15 m/min

**Notes**

These are typical property values not to be construed as specification limits.